



CONTROL  
VERSION 2

MOTORS

5 4 3 2 1

V24

V24

O811

E-STOP

FAN

CONT

O47

ZPROBE

CONT

L1

O1

ZMC

O1

O2

O3

O4

O5

O6

O7

O8

O9

O10

O11

LSR

L2

L3

L4

AI1

AI2

TP

EM

TB

TB

ZE

ZS

ZS

TP

AI2

AI1

LSR

TINT

RS-485

V5

ETHERNET

S2.260C

S3.194C

S3.330C

S3.331C.XX

S3.360C.XX

S3.334C

S2.350C

S3.230C

S3.280C.XX

S3.260C.XX

S3.240C.XX

S3.220C.XX

S3.160C.XX

S3.190C.XX

S3.191C.XX

S3.192C.XX

S3.195C.XX

S3.196C.XX