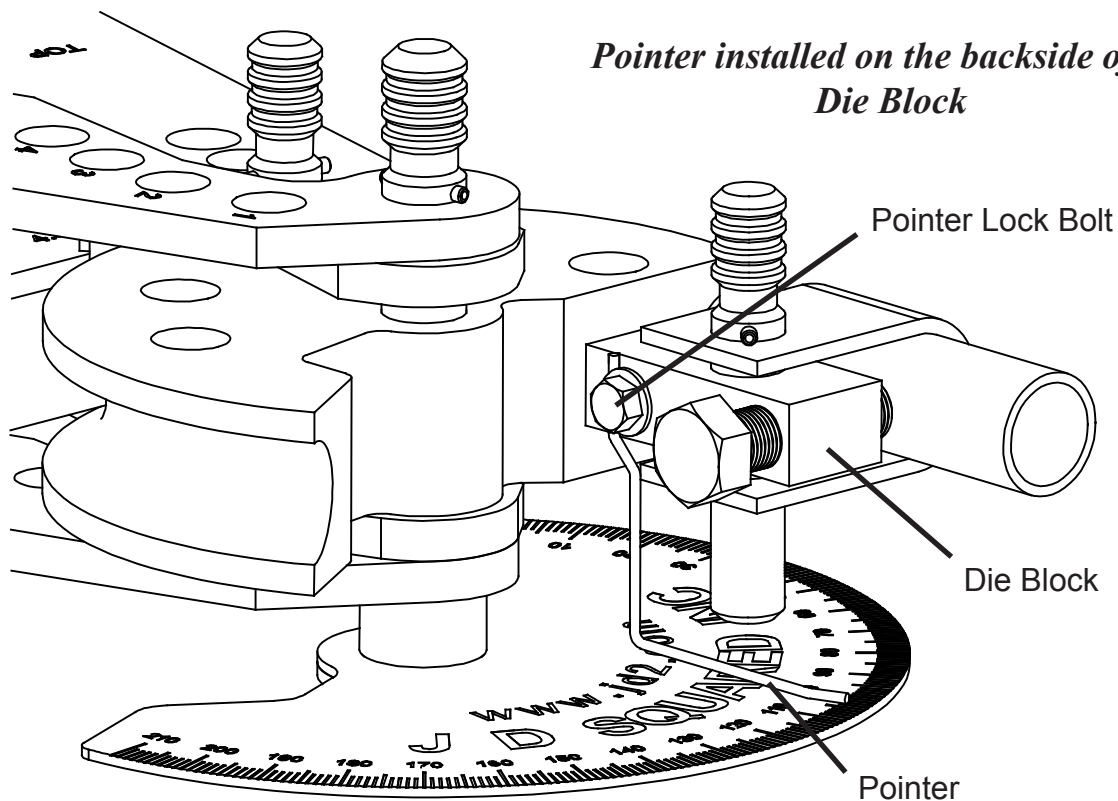


DEGREE POINTER INSTALLATION

Current production forming dies are made to accept a degree pointer. This is supplied as a straight piece of 3/32" copper coated steel rod. The illustration below shows the pointer installed on the forming die. You will need pliers and a wire cutter to fit the pointer. First install the die set into the bender, preferably with a length of tubing installed also. On the backside of the forming die's die block, you will see a thin groove with a washer and bolt installed next to it. Using the illustration below as a guide, bend the wire pointer to fit, making sure it clears the U-strap and drive links. Allow approximately 1/16" clearance above the degree markings. Notice we've placed a small bend in the pointer's lower end so that it aligns with the degree markings. This makes it easier to read when bending. When you are happy with the fit, tighten the pointer lock bolt to secure the pointer onto the forming die. The pointer should be left on the die even after the die is removed from the bender. When storing the die set be careful not to bend up the pointer. However, this is just common 3/32" copper coated TIG welding rod, so if you do manage to *mangle, damage, decimate, disfigure, batter, hurt, mutilate, warp, destroy, lose, smash, wreck, maim, ravage, sabotage, trash, demolish, vandalize, incapacitate, ruin, obliterate, cripple, (... deep breath ...) spoil, break, annihilate, brutalize, make inoperable, or otherwise extinguish its very existence*, just visit your local welding supply to get a new one.



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